

Ship Mar 22

Work Order ID 157052

157052

Page 1

Friday, February 10, 2017 9:08:20 AM

Item ID: 647.3702 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: 412 Cable Cutter System, High
 Start Date: 2/10/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 3/17/2017 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: mf. Date: 17-2-10 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
647.3700	NC3								
100									
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP 647.3702								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.01							
Quality Control									

MAR 14 2017

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Item ID: 647.3702

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/17/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					DAS 28 9-89		MAR 14 2017	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP 647.3702 Location: Fg103								
140	QC21- Final Inspection - Work Order Release	0.00							
140						DAS 21 9-89		MAR 14 2017	
QC	Memo	0.02						MAR 14 2017	
Quality Control						DAS 21 9-89		MAR 14 2017	

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647 3702

Required Qty: 1.00

IPP
IPP REV:C AS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.3903 *647 3903* Deflector Assembly		Manufactured	No				Each	2.0000		1			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				cck024				2					
				150883				2		157012			
647.3801 *647 3801* 412 Upper Cutter Assembly		Manufactured	No			110	Each	2.0000	1	1			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				CCK028				2					
				150089				1					
				152770				1		4/23/2018			
647.3804 *647 3804* Lower Cutter Assembly High		Manufactured	No			110	Each	2.0000	1	1			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				CCK027				2					
				152756				2		157043			
647.4410 *647 4410* Rail		Manufactured	No			110	Each	5.0000	1	1			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				CCK081				5					
				120986				5					

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Work Order ID: 157052

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Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

647.4010	Manufactured	No	110	Each	9.0000	1	1
----------	--------------	----	-----	------	--------	---	---

647 4010

Wiper Deflector RH

DAS
28
9-89

**

MAR 06 2017
DAS 27
6 9-89

Location	Loc Qty	Loc Code
----------	---------	----------

cck060	9	
120740	9	

647.4011	Manufactured	No	110	Each	7.0000	1	1
----------	--------------	----	-----	------	--------	---	---

647 4011

Wiper Deflector LH

DAS
28
9-89

**

MAR 06 2017
DAS 27
6 9-89

Location	Loc Qty	Loc Code
----------	---------	----------

cck060	7	
120741	7	

647.4110	Manufactured	No	110	Each	6.0000	1	1
----------	--------------	----	-----	------	--------	---	---

647 4110

Doubler

DAS
28
9-89

**

MAR 06 2017
DAS 27
6 9-89

Location	Loc Qty	Loc Code
----------	---------	----------

CCK080	6	
120987	6	

647.4111	Manufactured	No	110	Each	6.0000	1	1
----------	--------------	----	-----	------	--------	---	---

647 4111

Doubler

DAS
28
9-89

**

MAR 06 2017
DAS 27
6 9-89

Location	Loc Qty	Loc Code
----------	---------	----------

cck111	6	
120743	6	

647.4112	Manufactured	No	110	Each	4.0000	1	1
----------	--------------	----	-----	------	--------	---	---

647 4112

Clip

DAS
28
9-89

**

MAR 06 2017
DAS 27
6 9-89

Location	Loc Qty	Loc Code
----------	---------	----------

CCK112	4	
145327	4	

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Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

647.4113
647 4113
Clip

DAS
28
9-89

Manufactured No

110 Each

6.0000

1 1

**

MAR 06 2017

DAS
6
9-89
DAS
27
9-89

Location

Loc Qty

Loc Code

CCK112

6

1

145488

6

647.4114
647 4114
Shim

DAS
28
9-89

Manufactured No

110 Each

17.0000

2 2

**

MAR 06 2017

DAS
6
9-89
DAS
27
9-89

Location

Loc Qty

Loc Code

CCK112

17

2

120746

17

647.4115
647 4115
Shim

DAS
28
9-89

Manufactured No

110 Each

17.0000

2 2

**

MAR 06 2017

DAS
6
9-89
DAS
27
9-89

Location

Loc Qty

Loc Code

CCK112

17

120747

2

154293

10

154497

5

647.4116
647 4116
Shim

DAS
28
9-89

Manufactured No

110 Each

10.0000

1 1

**

MAR 06 2017

DAS
6
9-89
DAS
27
9-89

Location

Loc Qty

Loc Code

CCK112

10

121064

10

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Work Order ID: 157052

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Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

647.4210

Manufactured No

110

Each

5.0000

1 1

647 4210

Bracket LH

**

MAR 06 2017

DAS 6 27
9-89 9-89

Location

Loc Qty

Loc Code

CCK112

5

121086

5

647.4211

Manufactured No

110

Each

5.0000

1 1

647 4211

Bracket RH

**

MAR 06 2017

DAS 6 27
9-89 9-89

Location

Loc Qty

Loc Code

CCK112

5

121134

5

647.4311

Manufactured No

110

Each

12.0000

1 1

647 4311

RH Lower Strut

**

MAR 06 2017

DAS 6 27
9-89 9-89

Location

Loc Qty

Loc Code

CCK073

12

126397

4

154294

8

647.4310

Manufactured No

110

Each

8.0000

1 1

647 4310

LH Lower Strut

**

MAR 06 2017

DAS 6 27
9-89 9-89

Location

Loc Qty

Loc Code

CCK072

8

126395

8

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Work Order ID: 157052

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Parent Item: 647.3702

647.3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

647.4312 Manufactured No

110 Each 2.0000 1 1

647.4312

LH Upper Strut

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK074

2

147045

2

110 Each 2.0000 1 1

647.4313 Manufactured No

647.4313

RH Upper Strut

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK075

2

147046

2

110 Each 1,267.000 34 34

NAS1149FN832P Purchased No

NAS1149FN832P

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

564

M135058

232

M136182

332

ST263

703

M136182

703

110 Each 1,489.000 157 157

NAS1149F0332P Purchased No

NAS1149F0332P

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

335

m133709

335

ST262

1154

m136442

1154

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Work Order ID: 157052

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Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-07

Purchased

No

110

Each

111.0000

12

12

MS27039-1-07

Screw

**

DAS
6
9-89

MAR 6 2017
DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

2

125654

2

ST281

109

m135948

109

18

MS27039-1-10

Purchased

No

110

Each

285.0000

42

42

MS27039-1-10

SCREW

**

MAR 6 2017

DAS
6
9-89
DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

17

m129541

17

ST280

268

m135774

268

42

MS27039-08-08

Purchased

No

110

Each

279.0000

16

16

MS27039-08-08

Screw

**

MAR 6 2017

DAS
6
9-89
DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

8

m130113

8

over006

200

m130325

200

ST278

71

m130113

71

16

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Work Order ID: 157052

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Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-09

Purchased

No

110

Each

191.0000

14

14

MS27039-1-09

Screw

**

MAR 06 2017

DAS 6 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

FP001

32

18057

32

GA

50

124859

50

ST280

109

m125654

24

m135056

85

MS27039-08-11

Purchased

No

110

Each

235.0000

2

2

MS27039-08-11

SCREW

**

MAR 06 2017

DAS 6 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST278

235

m135864

235

MS24694-S49

Purchased

No

110

Each

172.0000

1

1

MS24694-S49

Screw

**

MAR 06 2017

DAS 6 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

over006

100

m129499

100

ST284

72

m129702

72

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Work Order ID: 157052

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Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

MS24694-C53

Purchased

No

110

Each

102.0000

8

8

MS24694-C53

Screw

**

MAR 06 2017

DAS 27
6 9-89

Location

Loc Qty

Loc Code

ST285

102

m129702

2

m136444

100

601.3073

Purchased

No

110

Each

2.0000

1

1

601 3073

Connector

**

MAR 06 2017

DAS 27
6 9-89

Location

Loc Qty

Loc Code

CCK099

2

M135532

2

AN3-4A

Purchased

No

110

Each

370.0000

3

3

AN3-4A

Bolt

**

MAR 06 2017

DAS 27
6 9-89

Location

Loc Qty

Loc Code

ST350

370

m135704

37

m136579

333

AN3-11A

Purchased

No

110

Each

530.0000

8

8

AN3-11A

Bolt

**

MAR 06 2017

DAS 27
6 9-89

Location

Loc Qty

Loc Code

over003

456

153855

356

m136192

100

ST349

74

153855

74

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Work Order ID: 157052

157052

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

AN3C10A Purchased No

AN3C10A

Bolt

110 Each 10.0000 2 2

**

MAR 06 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

ST349

10

m136192

10

Each

0.0000

2

**

CR3212-4-1 Purchased No

CR3212-4-1

Cherry Rivet

110 Each 92.0000 6 12

**

MAR 06 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

ST320

92

m136321

92

Each

300.0000

17

12

**

CR3212-4-3 Purchased No

CR3212-4-3

Cherry Rivet

110 Each 300.0000 17 17

**

MAR 06 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK003

300

m135408

100

m136741

200

Each

0.0000

4

119017

**

CR3212-4-4 CR3212-4-04 Purchased No

CR3212-4-4

CHERRY RIVET

110 Each 0.0000 4 4

**

MAR 06 2017

DAS 27 9-89

Picklist Print

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Work Order ID: 157052

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Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

CCR264SS3-04 Purchased No

110 Each 182.0000 12 12

CCR264SS3-04

Rivet

**

MAR 06 2017

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST321

182

123785

182

CCR264SS-3-03 Purchased No

110 Each 175.0000 16 16

CCR264SS-3-03

Cherry Rivet

**

MAR 06 2017

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

LG001

13

m134023

13

ST321

162

m136182

162

CR3213-4-2 Purchased No

110 Each 144.0000 13 13

CR3213-4-2

Cherry Rivet

**

MAR 06 2017

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

CCK003

100

m135979

100

ST320

44

m135704

44

CR3213-4-3 Purchased No

110 Each 92.0000 32 32

CR3213-4-3

Rivet, Cherry

**

MAR 06 2017

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

GA

92

m136042

92

136665

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Work Order ID: 157052

157052

Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

CR3213-4-4 Purchased No

110 Each 374.0000 19 19

CR3213-4-4

Rivet, Cherry

**

MAR 06 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST319

374

m136301

374

CR3213-4-5 Purchased No

110 Each 251.0000 42 42

CR3213-4-5

Rivet

**

MAR 06 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST319

251

M129913

251

CR3213-4-8 Purchased No

110 Each 23.0000 4 4

CR3213-4-8

Rivet

**

MAR 06 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST319

23

123785

23

MS21042-3 MS21042L3 Purchased No

110 Each 0.0000 79 79

MS21042-3

Nut

**

MAR 06 2017

DAS
28
9-89

MS21042-08 MS21042L08 Purchased No

110 Each 0.0000 18 18

MS21042-08

USE MS21042L08

**

MAR 06 2017

DAS
28
9-89

MS21047L06 Purchased No

110 Each 37.0000 6 6

MS21047L06

Nut Plate

**

MAR 06 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST301

37

m135671

37

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Work Order ID: 157052

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Parent Item: 647.3702

647 3702

Parent Item Name: 412 Cable Cutter System, High

Start Date: 2/10/2017

Required Date: 3/17/2017

Start Qty: 1.00

Required Qty: 1.00

600.1012 Purchased No

110 Each 10.0000 1 1

600 1012

Sealant PR1425B2 (#654 sem)

**

DAS
6
9-89

DAS
27
9-89

MAR 06 2017

Location

Loc Qty

Loc Code

cck017

10

m136554

8

m136586

2

601.2045 Purchased No

110 Each 16.0000 1 1

601 2045

RTV (LOCTITE 598) McMaster p/n: 6641A41

**

DAS
6
9-89

MAR 06 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK096

8

m136548

8

GA

8

m134260

8

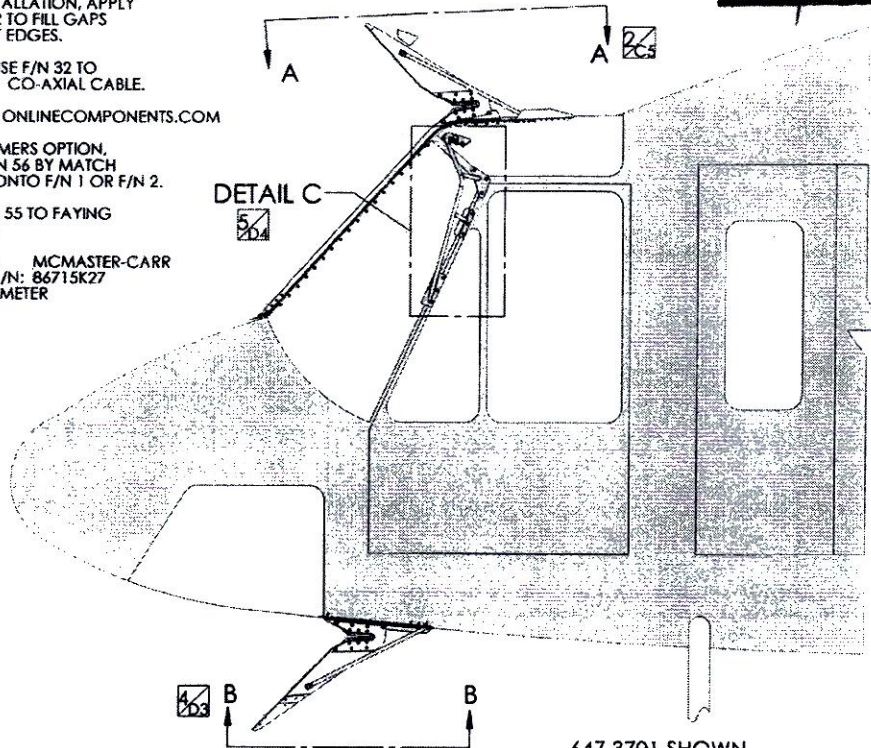
136902

REFERENCE ONLY

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NOTES:

- 1 AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES.
- 2 IF REQD. USE F/N 32 TO CONNECT CO-AXIAL CABLE.
- 3 VENDOR : ONLINECOMPONENTS.COM
- 4 AT CUSTOMERS OPTION, INSTALL F/N 56 BY MATCH DRILLING ONTO F/N 1 OR F/N 2.
- 5 APPLY F/N 55 TO FAYING SURFACES.
- 6 VENDOR : MCMMASTER-CARR
VENDOR P/N: 86715K27
60A DUROMETER



647.3701 SHOWN

REF	REF	REF	REF	56	647.5701	GPS MOUNT KIT		
A/R	A/R	A/R	A/R	55	601.2045	RTV	LOCITE 980	  
A/R	A/R	A/R	A/R	54	601.1012	SEALANT	PR1825	
1	1	1	1	53	601.3083	ADHESIVE RUBBER SEAL	CLASS B MIL-P-3065	
4	4	4	4	52	601.2957	NUTPLATE	M321047L3	
4	4	4	4	51	600.0795	NUTPLATE	M321047-3	
6	6	6	6	50	601.3066	NUTPLATE	M321047L00	
6	6	6	6	49	601.3065	NUTPLATE	M321047L00	
18	18	18	18	48	601.2973	LOCKNUT	M321042-30	
79	79	79	79	47	601.2943	LOCKNUT	M321042-3	
4	4	4	4	46	601.2364	CHERRY RIVET	CR3213-4-6	
28	28	42	42	45	601.1183	CHERRY RIVET	CR3213-4-3	
16	16	19	19	44	601.1915	CHERRY RIVET	CR3213-4-4	
24	24	32	32	43	601.0790	CHERRY RIVET	CR3213-4-3	
31	31	13	13	42	601.1039	CHERRY RIVET	CR3213-4-2	
3704	3703	3702	3701	FIND	PART #	DESCRIPTION	MATL	SPEC

UNINCORPORATED ECN(s)

01728, 04845, 04881

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROJECT OF REVISION: 101		N/C
N/C	INITIAL RELEASE	09-27-09	P. BRAVO

						16	16	16	16	41	601.2207	NUTPLATE RIVET		CCR26455-3-03
						12	12	12	12	40	601.2491	NUTPLATE RIVET		CCR26455-3-04
						7	7	4	4	39	601.1066	CHERRY RIVET		CR3212-4-4
						17	17	17	17	38	601.1065	CHERRY RIVET		CR3212-4-3
						5	5	6	6	37	601.1604	CHERRY RIVET		CR3212-4-2
						6	6	6	6	36	601.3082	CHERRY RIVET		CR3212-4-1
						2	2	2	2	35	601.1874	BOLT		4N3C10A
						8	8	8	8	34	601.2826	BOLT		4N3-11A
						3	3	3	3	33	601.2823	BOLT		4N3-4A
						1	1	1	1	32	601.3073	CONNECTOR		DEC-4440
						8	8	8	8	31	601.2419	SCREW		MS24694C83
						1	1	1	1	30	601.3070	SCREW		MS24694-349
						2	2	2	2	29	601.2893	SCREW		MS27039-0811
						14	14	14	14	28	601.3069	SCREW		MS27039-1409
						16	16	16	16	27	601.2263	SCREW		MS27039-0808
						42	42	42	42	26	601.1365	SCREW		MS27039-1-10
						12	12	12	12	25	601.2198	SCREW		MS27039-1-07
						157	157	157	157	24	601.1607	WASHER		NAS1149F0332P
						34	34	34	34	23	601.2764	WASHER		NAS1149F0332P
						1	1	1	1	22	647.4313	RH UPPER STRUT		
						1	1	1	1	21	647.4312	LH UPPER STRUT		
						1	1	1	1	20	647.4310	LH LOWER STRUT		
						1	1	1	1	19	647.4311	RH LOWER STRUT		
						1	1	1	1	18	647.4212	PLATE		
						1	1	1	1	17	647.4211	BRACKET RH		
						1	1	1	1	16	647.4210	BRACKET LH		
						1	1	1	1	15	647.4116	SHIM		
						2	2	2	2	14	647.4115	SHM		
						2	2	2	2	13	647.4114	SHIM		
						1	1	1	1	12	647.4113	CLIP		
						1	1	1	1	11	647.4112	CUP		
						1	1	1	1	10	647.4111	DOUBLER		
						1	1	1	1	9	647.4110	DOUBLER		
						1	1	1	1	8	647.4011	WIPER DEFLECTOR LH		
						1	1	1	1	7	647.4010	WIPER DEFLECTOR RH		
						1	1	1	1	6	647.3915	DEFLECTOR		
						1	1	1	1	5	647.4410	RAIL		
						1	1	1	1	4	647.3894	LOWER CUTTER ASSY HIGH		
						1	1	1	1	3	647.3803	LOWER CUTTER ASSY LOW		
						1	1	1	1	2	647.3802	212 UPPER CUTTER ASSY		
						1	1	1	1	1	647.3801	412 UPPER CUTTER ASSY		
											647.3704	204, 205, 212 CABLE CUTTERS KIT HIGH		
											647.3703	204, 205, 212 CABLE CUTTERS KIT LOW		
											647.3702	412 CABLE CUTTERS KIT HIGH		
											647.3701	412 CABLE CUTTERS KIT LOW		
				</										

QTY		PARTS LIST	
NEXT ASSY (S)	ORIGINAL DATE JUN-04-89	BY JACOB	
	DRAWN BY J. JACKSON	CHECKED D. BARBER	
	DATE OF ORIGINAL DESIGN NOV-87	PB	
	CONTRACT NO.		
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS FRACTIONS .XXX .001 .001 .XXX .001 .001	
		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300 412 CABLE CUTTERS KIT	
		SEE CAD CODE B 07/M26	DWG. NO. 647.3700
		SCALE NONE	REV. N/C
			1 SHEET 1 OF 5



TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

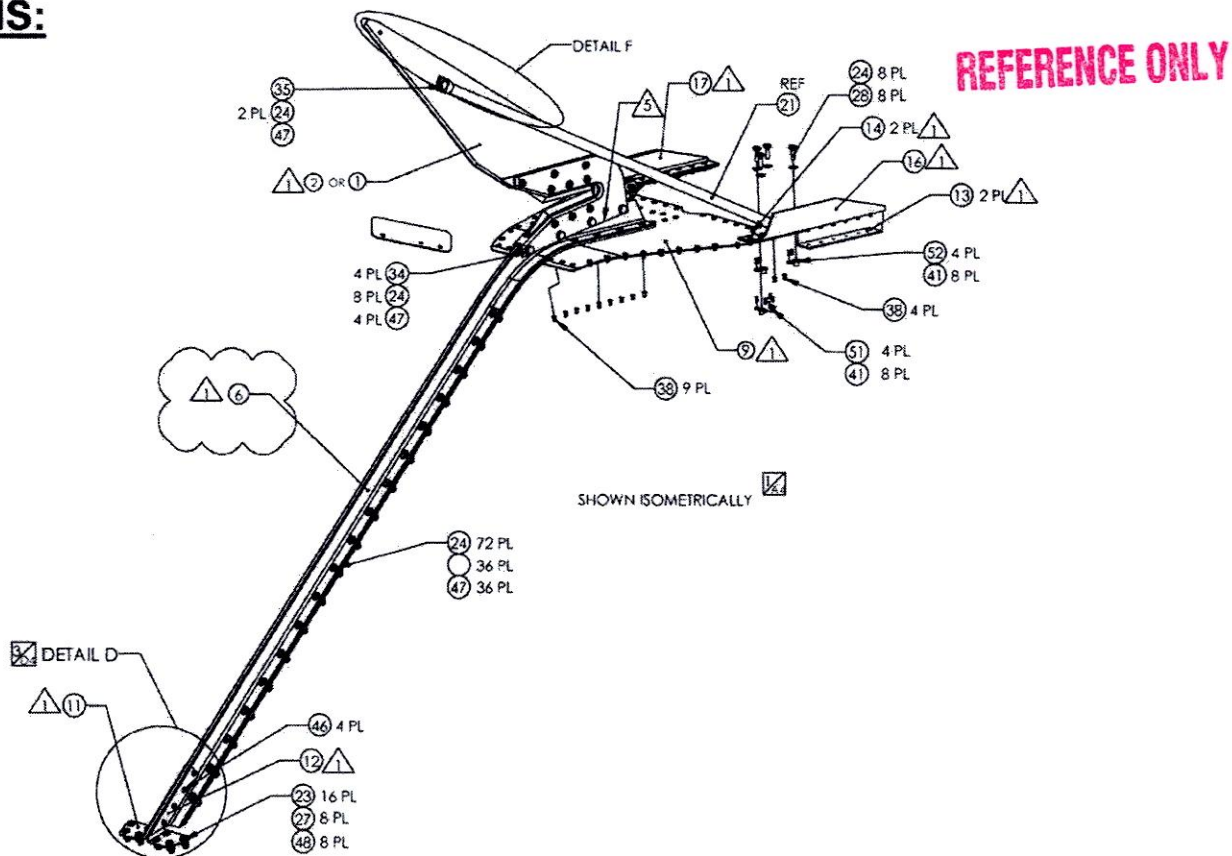
SHEET 1 OF 1

EFFECT ON DWG

EFF.	NEXT ORDER
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ECR: N/A

SHEET 1, ZONE C5 IS:



57	D	647.3916	1	1	1	1	DEFLECTOR UPPER HALF				
6	R	647.3903	1	1	1	1	DEFLECTOR ASSEMBLY				
F/N	TC	PART NUMBER	3704	3703	3702	3701	DESCRIPTION			MATERIAL	SPECIFICATION
			QTY								
DOCUMENTS EFFECTED:							CHANGE CATEGORY			DER REVIEW REQUIRED	
☐ PATTERN ☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☒ BOM							☐ MAJOR ☒ MINOR			☐ YES ☒ NO	